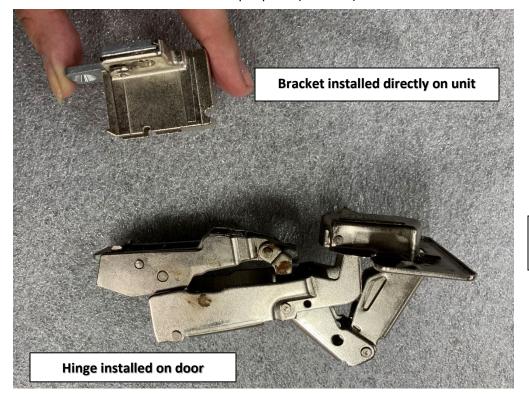


## **PORTO REPLACEMENT DOOR**



Installation, Operation, & Maintenance Manual

There are two sets of metal pieces that connect the Porto unit to the door. One set goes on the unit itself and the other goes on the door, then these sets connect to each other to make the door functional. There are also two screws per piece (included)

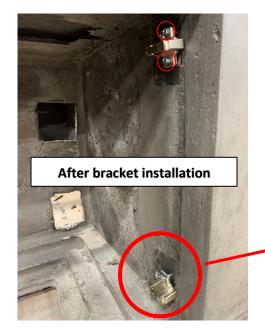




5/8 flathead machine screws

If brackets are not on already on unit, lightly screw them into their designated areas (do not tighten, leave very loose!) using the screws provided (two per bracket). If brackets are already installed, loosen them to make it easier to install door.







## Door Hinge Installation

On the door there are two predesignated areas for the hinges and their corresponding screws, these you

may tighten fully. Lift door carefully, it is heavy!





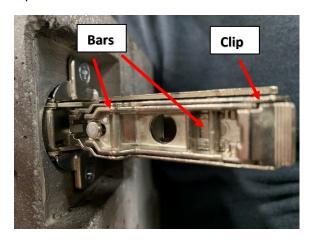
How to position hinge and screws

Before hinge installation



Carefully lift the door and install on unit by hooking the bottom hinge first and then the top.

On the door hinge you will notice there are two small bars with a clip on the outer end that opens when pinched.





The two bars will fit into the two hooks on the bracket, hook the side opening into the hook as shown





Then push the hinge into the bracket. The second hook should line up to the second bar in the hinge.





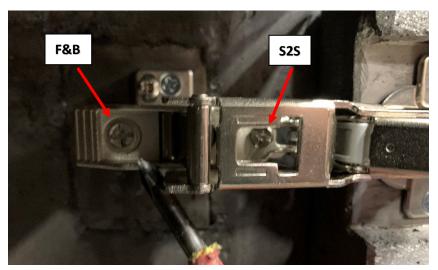
You'll notice the lip on the bracket lines up with the clip on the hinge. Apply light pressure and the clip will open and close around this lip.





Once you have latched both hinges to their corresponding brackets, you may now fully tighten the mounting screws on the brackets- be careful not to overtighten!

Next, you will need to adjust the door into its final position. There are two screws on the hinge, one will move the door forwards and backwards and the other side to side. First tighten the F&B screw, turn a few times until can longer easily turn, and do not overtighten!



Now you will need to insert your screwdriver into the opening on the hinge to find the side-to-side screw. This will move the door further away from the unit to avoid rubbing and damage. This screw may not need to be tightened all the way. Adjust both the top hinge and bottom hinge screws at the same pace. Carefully and slowly close the door until it cleanly fits into its space.





You may need to adjust all screws several times to make the door flush with the unit. Be careful not to overtighten any screws. Do not ever lean or rest on the door, it is not built to take any weight.

We believe in spaces that are designed for living, making memories, and enjoying life.